# **SofTA 300S ELSD**

## **Installation and Operation Guide**





Safety

Before installing, operating, or maintaining this equipment, it is imperative that all hazards and preventive measures are fully understood. While specific hazards may vary according to location and application, take heed in the following general warnings:

#### **↑ WARNING**

LASER SAFETY: This ELSD is a Class I laser product with a Class IIIa (3R) embedded laser. The embedded laser beam is less than 5 mW, 650 nm, and is collimated. There are no user adjustments for power, alignment, or collimation. Under use conditions, the laser is never visible, and presents no special safety considerations.

As required by regulation, the back panel has the following laser related labels, in addition to a serial number label.

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated July 26, 2001



Internal components may have the following label:



Never remove a component with this label. Doing so could expose a user to a potentially hazardous laser beam. Always refer service to qualified personnel.

### **⚠ WARNING**

Do not use gases that support combustion with combustible solvents. Always use inert gases. To avoid inhaling harmful organic solvents and other materials, the detector exhaust should not be allowed to enter the laboratory atmosphere.



To avoid burns, turn off the power at least 30 minutes before performing maintenance procedures.

#### **⚠ WARNING**

Liquids associated with this instrument may be classified as carcinogenic, biohazard, flammable, or radioactive. Should these liquids be used, it is highly recommended that this application be accomplished in an isolated environment designed for these types of materials in accordance with federal, state, and local regulatory laws, and in compliance with your company's chemical/hygiene plan in the event of a spill.

#### **⚠ WARNING**

Avoid hazardous practices! If you use this instrument in any way not specified in this manual, the protection provided by the instrument may be impaired.

#### **↑** WARNING

If you are using flammable solvents or chemicals with this system, vapor concentration levels may exceed the maximum exposure levels as recommended by OSHA Guide 1910.1000. To reduce those levels to a safe exposure, Teledyne Isco recommends that you place the system in a laboratory hood designed for the purpose of ventilation. This hood should be constructed and operated in accordance with federal state and local regulations. In the event of a solvent or chemical spill, your organization should have a plan to deal with these mishaps. In all cases, use good laboratory practices and standard safety procedures.

Hazard Severity Levels

This manual applies *Hazard Severity Levels* to the safety alerts. These three levels are described in the sample alerts below.

#### **⚠** CAUTION

Cautions identify a potential hazard, which if not avoided, may result in minor or moderate injury. This category can also warn you of unsafe practices, or conditions that may cause property damage.

#### **↑** WARNING

Warnings identify a potentially hazardous condition, which if not avoided, could result in death or serious injury.

## /N DANGER

DANGER – limited to the most extreme situations to identify an imminent hazard, which if not avoided, will result in death or serious injury.

Hazard Symbols

The equipment and this manual use symbols used to warn of hazards. The symbols are explained in the table below.

Hazard Symbols				
Warnings and Cautions				
<u> </u>	The exclamation point within the triangle is a warning sign alerting you of important instructions in the instrument's technical reference manual.			
<u>Á</u>	The lightning flash and arrowhead within the triangle is a warning sign alerting you of "dangerous voltage" inside the product.			
	Symboles de sécurité			
<u> </u>	Ce symbole signale l'existence d'instructions importantes relatives au produit dans ce manuel.			
<u>A</u>	Ce symbole signale la présence d'un danger d'électocution.			
V	Varnungen und Vorsichtshinweise			
<u> </u>	Das Ausrufezeichen in Dreieck ist ein Warnzeichen, das Sie darauf aufmerksam macht, daß wichtige Anleitungen zu diesem Handbuch gehören.			
<u>A</u>	Der gepfeilte Blitz im Dreieck ist ein Warnzeichen, das Sei vor "gefährlichen Spannungen" im Inneren des Produkts warnt.			
Advertencias y Precauciones				
	Esta señal le advierte sobre la importancia de las instrucciones del manual que acompañan a este producto.			
<u>A</u>	Esta señal alerta sobre la presencia de alto voltaje en el interior del producto.			

For Additional Information Technical assistance for the 300S ELSD can be obtained from:

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Fax: (402) 465-3001

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# SofTA 300S ELSD

# Table of Contents

Section 1 Introduction		
1.1	ELSD Principle of Operation	
Section	on 2 Unpacking and Installation	
2.1	Requirements and Steps	
	2.1.1 Unpacking	2-1
	Connections	
2.3	Installation Qualification Checklists	
	2.3.1 Overview	2-3
	2.3.2 Installation Qualification (IQ) for SofTA ELSDs	
	2.3.3 Operational Qualification (OQ) for SofTA ELSDs	
	2.3.4 Performance Qualification (PQ) for SofTA ELSDs	
	2.3.5 Overall Detector Performance for SofTA ELSDs	2-9
Section	on 3 Operation	
	•	
3.1	Instrument Controls	
	3.1.2 Status Alarm	
	3.1.3 MENU POWER Key	
	3.1.4 Autozero Key	
	3.1.5 Display Screens	
3.2	Operating Conditions	
J	3.2.1 Start Up Procedure	
	3.2.2 Shut Down Procedure	
3.3	Choosing Operating Conditions	
	3.3.1 Thermo-Split Spray Chamber Temperature	
	3.3.2 Drift Tube Temperature	. 3-13
	3.3.3 Mobile Phase Flow Rate	. 3-14
	3.3.4 Gradient Separations	. 3-14
3.4	Mobile Phase Considerations	. 3-18
	3.4.1 Selecting a Solvent	. 3-18
	3.4.2 Mobile Phase Flow Rate and Composition	
	3.4.3 Buffer Compatibility	
	3.4.4 Column Pre-Treatment	
	3.4.5 QC Test Conditions	. 3-1
Appe	ndix A Specifications	
	Specifications	Λ -

## SofTA 300S ELSD

#### Section 1 Introduction

# 1.1 ELSD Principle of Operation

ELSDs are near universal detectors primarily used in High Performance Liquid Chromatography (HPLC), though they have been used successfully in other types of chromatography as well. Their principal requirement is that the analyte be less volatile than the mobile phase. An ELSD cannot detect highly-volatile analytes. However, most analytes of interest are less volatile than the eluting solvents.

Evaporative light scattering detectors are complementing ultraviolet (UV) detection because they can detect most analytes. This is an important feature that is useful when detecting unknown materials. The ELSD is superior to the refractive index detector (RID) it can be used with gradient chromatography, it is not susceptible to ambient temperature changes, and it does not produce negative peaks (which can be difficult to quantify). The ELSD does not respond to the mobile phase disruption seen as solvent front peaks in the void volume with UV and RI detectors, so early eluting analytes can be easily quantified. Mass spectrometry (MS) detection is also a nearly universal detector, but its high cost and complexity may be unnecessary in many applications. In fact, the operation requirements of MS closely match that of the ELSD. This allows the less expensive and less complicated ELSD to be used as a method development detector for methods to be used on the MS systems.

#### 1.1.1 Operation

Nebulization

The 300S ELSD employs a unique method of detection. The process involves the nebulization of the column eluent which transforms it into an aerosol cloud. As this cloud travels through a heated zone within the instrument, the more volatile mobile phase evaporates and leaves a smaller cloud of analyte particles. These particles pass through a beam of light and scatters some of the light which is then converted into an electronic signal.

Nebulization transforms the liquid phase leaving the column into an aerosol cloud of fine droplets. The size and uniformity of the droplets are extremely important in achieving sensitivity and reproducibility. The 300S ELSD uses a special concentric flow nebulizer and a constant flow of an inert gas to ensure a narrow droplet size distribution. This nebulizer is constructed entirely from PTFE which accumulates fewer deposits than either glass or stainless steel.

To handle flow rates and mobile phases common in HPLC, all ELSDs need a way to divert part of the aerosol cloud to waste. The 300S ELSD uses patented Thermo-Split technology.

The Thermo-Split chamber combines a gentle bend with temperature controlled walls. When the aerosol exiting the nebulizer encounters a cool environment, it partially condenses into larger particles whose momentum carries them into the wall and down the drain (Figure 1-1).



Figure 1-1 Thermo-Split chamber without heating

To increase sensitivity with easy to evaporate solvents, the temperature of the spray chamber may be elevated. As the aerosol traverses the chamber, it partially evaporates, shifting the particle size distribution low enough for essentially all the particles to negotiate the bend. Under these conditions, a majority of the aerosol particles pass through the chamber and are carried into the evaporative zone (Figure 1-2).



Figure 1-2 Thermo-Split chamber with heating

Evaporation

After passing through the nebulization chamber, the aerosol cloud is propelled through the heated evaporation tube assisted by the carrier gas. In the evaporation tube, the solvent is volatilized to produce particles or droplets of pure analyte.

The temperature of the drift tube is set at the temperature required to evaporate the solvent. The temperature is kept as low as possible to avoid particle shape distortion, evaporation of the analyte, or when working with thermally sensitive compounds.

Detection

The particles emerging from the evaporation tube enter the optical cell where the sample particles pass through the light emitted by a low power laser. The particles scatter the light which is detected by a silicon photodiode located at a 90° angle from the laser. A light trap is located opposite the laser to collect the light not scattered by particles. The quantity of light detected is proportional to the solute concentration and solute particle size distribution. The photodiode produces a signal which is sent to various electrical outputs for detection.

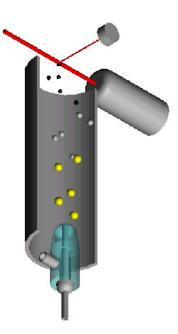


Figure 1-3 Nebulization chamber

## SofTA 300S ELSD

## Section 2 Unpacking and Installation

# 2.1 Requirements and Steps

In addition to the 300S ELSD and its accompanying accessories, you will need:

- Gas Supply: Clean, dry, inert gas regulated to  $65 \pm 5$  psi is needed for nebulization. Either Argon or Nitrogen is acceptable. Do not use gases that support combustion.
- Exhaust Device: The carrier gas containing volatilized mobile phase and sample components will exit the 300S ELSD. You should provide a means of removing this from the laboratory. The 300S ELSD should be located close to a fume hood or other ventilation device.
- Tubing, fittings, and tools to connect your HPLC system to the 300S ELSD.

#### 2.1.1 Unpacking

Carefully unpack the accessory items included with the ELSD shipment and confirm that all the items are present. The 300S ELSD comes in a high-quality shipping container engineered to avoid damage in transit. Save the shipping container and packaging for future shipments.

#### 2.2 Connections

Power Connection

The 300S ELSD operates at either 120 V or 240 V, 50/60 Hz.

#### **!** CAUTION

Confirm that the 300s is configured for the correct voltage before plugging it into line voltage. Plug the modular power cord provided into the power input module on the back of the detector.

If the power input module is set to the wrong voltage:

- 1. Unplug the power cord from the module.
- 2. Open the fuse compartment by gently prying the cover from the module with a flat blade screwdriver.
- 3. Remove the fuse block.
- 4. Remove the voltage configuration card from the module by gently pulling with pliers or tweezers.
- 5. Rotate the plastic voltage selector until the correct voltage appears on the side opposite the voltage selector.
- 6. Replace the card and fuse block.
- 7. Confirm that the correct voltage is indicated through the cover before securing the cover.

8. Plug the modular power cord provided into the power input module on the back of the detector.

Exhaust

A portion of the solvent and analyte sent to the ELSD will exit the exhaust as vapors or aerosol particles. To manage this exhaust, the 300S ELSD uses a ½" O.D. stainless steel tube. Use ½" I.D. tubing to connect to a fume hood during operation. Alternatively, connect tubing and direct exhaust to a cooled collection vessel for later disposal.

Communication

An output jack can be found on the back of the 300S ELSD for connection to a chart recorder, computing integrator, or computerized data system. The maximum signal output is 5 V or 10 mV.

I/O Connections

**Pin 1 and Pin 2:** A contact closure output. Pins are open when error conditions exist.

**Pin 3 and Pin 4:** A contact closure input to turn on/off gas remotely. Gas control toggles with electrical continuity between these two pins. Maintain connectivity for a minimum of 500 ms. A subsequent toggle command within 2 seconds may be ignored.

**Pin 5 and Pin 6:** A TTL output for instrument status. A logical high indicates the detector is in standby.

**Pin 7 and Pin 8:** A contact closure input to reset baseline remotely. Maintain connectivity for a minimum of 500 ms. A subsequent toggle command within 2 seconds may be ignored.

Gas Connections

Connect a supply of clean, dry, inert gas regulated to 65  $\pm$  5 psi to the GAS INLET port on the back of the unit. The internal gas regulator maintains the gas pressure at the factory set value displayed on the front panel.

Fluid Connections

Connect the outlet from your column to the LIQUID INLET on the front of the unit. The length and volume between the column outlet and the detector inlet should be kept as short as possible to avoid unnecessary band broadening. Use the supplied tubing for the best results.

Nebulization Chamber Drain The instrument's internal "P" trap must be full during operation. Restricting the drain port with liquid is very important to ensure detection sensitivity. Pump mobile phase at 1 ml/min without gas flow for 10 minutes or until you see liquid coming out of the drain. Alternatively, you may introduce 10 ml of mobile phase into the drain using a squirt bottle or syringe.

### ✓ Note

If you use volatile solvents which are completely vaporized, you may not see solvents exiting the drain during operation. If this is true, you may need to periodically refill the "P" trap for optimal operation.

Place the ¼" stainless steel drain adapter, provided in the accessory kit, on the drain port located on the front of the instrument. Direct the outlet of the tube to a collection vessel located below the trap. The entire outlet tube must be kept below

the drain adapter so that liquid freely flows from this drain line. Watch the liquid level in the vessel during operation and empty when full.

#### 2.3 Installation Qualification Checklists

#### 2.3.1 Overview

This qualification procedure will document that the SofTA ELSD is operating as designed. This documentation is important when working in a regulated environment to demonstrate to various auditors that the detector is working properly. This process is called qualification or validation. Qualification can be divided into the following steps:

- Installation Qualification (IQ) documents that the correct detector was received and installed properly.
- Operational Qualification (OQ) tests that the detector meets specifications in the user environment. OQ generally requires specialized test detectors that have been calibrated against NIST standards.
- Performance Qualification (PQ) tests that the system performs the selected application correctly. The original test report is shipped with each detector to certify that the detector passed the final test.

#### 2.3.2 Installation Qualification (IQ) for SofTA ELSDs

Model Number:

Detector Serial Number: Location of the Detector:

Step	Description	Yes	No	Installer Initials	Operator Initials
1	Is the detector the same as specified on the purchase order?				
2	Has the detector been inspected for damages and found unharmed?				
3	Has the required documentation identified by model number and date been supplied?				
4	Have details of all services and utilities required to operate the detector been provided?				
5	Have methods and instructions for user maintenance been provided along with a contact point for service and spare parts?				
6	Is the selected environment suitable for the detector (i.e. is adequate room provided for installation, operation, and servicing)? Have appropriate solvent services and utilities (electricity, Nitrogen gas, ventilation, solvent waste recovery, etc.) been provided?				
7	Has health, safety, and environmental information relating to the operation of this detector been provided?				

The undersigned individual, certified by the manufacturer, completed the manufacturer's procedure for the proper Installation Qualification of this detector.

Name:

Title/Affiliation:

Signature:

Date:

# 2.3.3 Operational Qualification (OQ) for SofTA ELSDs

Set-up

Model Number:

**Detector Serial Number:** 

Location of the Detector:

Turn on the detector. Confirm the following settings are accurate:

Full Scale	5 V
Gain	Normal
Calibration	100%

Modify if necessary. Set the drift tube temperature to 60 °C and the spray chamber temperature to 30 °C. Wait until the temperature stabilizes (approx. 60 minutes).

Drift tube SET TEMPERATURE	
Drift tube DISPLAYED TEMPERATURE	

The display should read 60 °C  $\pm$  1 °C.

PASS□ FAIL□

Spray chamber SET TEMPERATURE	
Spray chamber DISPLAYED TEMPERATURE	

The display should read 30 °C  $\pm$  1 °C.

PASS□ FAIL□

Gas Sensor

Apply air or Nitrogen pressure monitored by a regulator and checked with a pressure gauge. Set the pressure between 60 psi and 80 psi. Record the gas pressure value displayed on the ELSD.

E1 00 V 1	
ELSD Value	

The display should read  $50 \pm 5$  psi

PASS□ FAIL□

Baseline Noise

Connect a digital voltmeter calibrated with an NIST-traceable standard to the analog output of the ELSD. The meter must also be able to record a minimum and maximum voltage with a response time of at least 10 ms (Fluke 45 or equivalent).

Fill the ELSD drain tube with HPLC Grade Water.

Occasionally, liquid will be aspirated from the inlet line or drain which will result in a spike in the signal. The test should be restarted if this occurs.

Set the detector filter to RC 5. Reset the baseline. Monitor the output signal for 2 minutes. Record the lowest voltage and the highest voltage. Calculate the difference.

Maximum Value	mV
Minimum Value	mV
Difference	mV

The difference should be less than 2.5 mV.

PASS□ FAIL□

Baseline Drift

Set the detector filter to RC 5. Autozero the detector to change the signal to about 20 mV, and monitor the signal for 30 minutes.

Initial Signal Value	mV
Final Signal Value	mV
Difference	mV

The baseline drift should be less than 2.5 mV.

PASS□ FAIL□

The undersigned individual, certified by the manufacturer, completed the manufacturer's procedure for the proper Operational Qualification of this detector.

Name:

Title/Affiliation:

Signature:

Date:

#### 2.3.4 Performance Qualification (PQ) for SofTA ELSDs

Model Number:

**Detector Serial Number:** 

Location of the Detector:



Before this procedure is performed, it is necessary to complete the Installation Qualification and the Operational Qualification.

Sensitivity

Set the HPLC System and ELSD conditions to: 1 ml/min of 50/50 Water/Methanol.

Add a backpressure regulator or a length of small ID tubing between the pump outlet and the injector inlet. Ideally, this will maintain 1000 psi pressure on the pump check valves enough to minimize baseline pulsation on the ELSD.

Full Scale	5 V
Gain	Normal
Calibration	100%
Spray chamber	30 °C
Drift tube	60 °C
Filter	5
Injection Standard	200 ng Sodium Benzoate

The injection standard (Sodium Benzoate) should be delivered water preferably injected in 200 ng /  $20 \mu L$ .

Enter the conditions into the detector. Start the HPLC pump and the gas flow and wait for temperatures to reach the set points.

When the temperatures reach equilibrium, reset the baseline to about 20 mV. Monitor the ELSD signal for stability. The signal should be stable within 2 mV.

Connect a digital voltmeter calibrated with an NIST traceable standard to the analog output of the ELSD. (Alternatively, a calibrated Chromatography Data System can be used.) When the signal is stable, inject the 200 ng sample three times. Record the maximum signal for each peak.

Peak 1 Height	mV
Peak 2 Height	mV
Peak 3 Height	mV
Average Peak Height	mV

The Average Peak Height should be at least 1.5 mV.

PASS□ FAIL□

#### Reproducibility

Without changing conditions, make six 20  $\mu$ l injections of a 2000 ng standard (0.1 mg/mL). Deliver 5x the loop volume for manual injections.

Peak Area 1	Peak Height 1		
Peak Area 2	Peak Height 2	Peak Height 2	
Peak Area 3	Peak Height 3		
Peak Area 4	Peak Height 4		
Peak Area 5	Peak Height 5	Peak Height 5	
Peak Area 6	Peak Height 6	Peak Height 6	
Peak Area% RSD	Peak Height % RSD		

The reproducibility of six injections should be no greater than 4.0% RSD (area) or 5.0% RSD (height).

#### PASS□ FAIL□

The undersigned individual, certified by the manufacturer, completed the manufacturer's procedure for the proper Performance Qualification of this detector.

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INI	ame	۰
Τ.	am	

Title/Affiliation:

Signature:

Date:

# 2.3.5 Overall Detector Performance for SofTA ELSDs

After the Installation Qualification, Operational Qualification, and Performance Qualification procedures have been completed, the Overall Detector Performance document should be completed to verify the completion of all tests.

Model Number:

Detector Serial Number: Location of the Detector:

Procedure	Date	Pass	Fail
Installation Qualification (IQ) Date			
Operational Qualification (OQ) Date			
Performance Qualification (PQ) Date			

The undersigned individual, certified by the manufacturer, completed the certification for this detector.

Name:

Title/Affiliation:

Signature:

Date:

Customer Name/LC Operator:

Signature:

Date:

## SofTA 300S ELSD

## Section 3 Operation

#### 3.1 Instrument Controls

The 300S ELSD is controlled via four multi-function keys on the front panel labeled MENU | POWER, and AUTOZERO. The 300S ELSD features a 2-line vacuum florescent display and a row of status lights to aid in the operation of the detector.

#### 3.1.1 Status Indicator Lights

The status lights below the display provide a visual indication of the conditions of the 300S ELSD. From left to right, the function of the status lights are:

- Spray Chamber Heater: The yellow light is illuminated when the heater is ACTIVE, blinking when the spray chamber is being controlled at the set temperature, and OFF when the spray chamber is cooling to a lower temperature.
- Drift Tube Heater: The yellow light is illuminated when the heater is ACTIVE, blinking when the drift tube is being controlled at the set temperature, and OFF when the drift tube is cooling to a lower temperature.
- Optic Cell Heater: The yellow light is illuminated when the heater is ACTIVE, blinking when the optical cell is being controlled at the set temperature, and OFF when the optics cell is cooling to a lower temperature.
- Laser Power: The green light is illuminated when the laser is ON and stable and OFF when the laser is off. The light blinks when laser power is low or unstable.
- Gas Supply: The green light is illuminated when the nebulizer gas pressure is within factory set limits, and the gas valve is open. The green light will blink if a pressure error exists. The green light will be OFF if the gas valve has been turned off.
- Ready Condition: The green light is illuminated when all operating conditions are met and no error conditions exist.

#### 3.1.2 Status Alarm

The status alarm sounds when the detector status changes from not ready to ready or from ready to not ready. The alarm is 10 short beeps repeated every 30 seconds. Pressing the AUTOZERO key resets the alarm. The alarm can be disabled via the CONTROL PAGE menu screen.

#### 3.1.3 MENU|POWER Key

The MENU | POWER key is a multi-function key. An audible beep is heard when the key is activated.

- When the instrument is off, press the MENU | POWER key to turn the 300S ELSD on.
- When the power cord is plugged in, the MENU | POWER key is dimly illuminated from behind with a blue light.
- When the MENU | POWER key is used to turn on the 300S ELSD, the backlighting expands to the other keys. Once the 300S ELSD is powered up the MENU | POWER key is used to view error conditions, cycle through the menu, accept changes to set points, enter standby mode, and turn the power OFF.

Error Conditions

Error conditions exist when the ready light is not illuminated and when the \* appears in the upper right corner of the display.

- Press the Menu | Power key and a description of the error is displayed in the window. The display will cycle through all error conditions.
- Pressing the MENU | POWER key once when no error conditions exist, or two times if an error condition exists, enters the menu screen.
- Pressing the MENU | POWER key twice when no error conditions exist, or three times if an error condition exists, enters the stand-by count down screen. Stand-by mode should be used when the system is being shutdown. When the detector enters stand-by countdown mode, a timer is started. After the time has expired, the gas solenoid is closed (shutting off the flow of the nebulization gas), the laser is turned off, and the heaters are disabled.

Powering Off

To turn the power OFF, press and hold the MENU | POWER key for 5 seconds. After it has been turned off, wait at least 10 seconds before turning the instrument on again.

#### 3.1.4 Autozero Key

When the AUTOZERO key is depressed, the ELS Detection signal will reset to about 20 mV. An audible beep is heard when the key is activated. When the detector is in the menu mode, the AUTOZERO functions as an escape key and abandons any changes made. The AUTOZERO key is also used to reset the status alarm.

#### 3.1.5 Display Screens

The 300S ELSD uses one of four screens to aid in the operation of the detector.

Startup Screen



The ">" moves from left to the right while the program is loaded. The process ends when ">" reaches the far right.

After loading the program, the system begins running diagnostics. Pressing the Menu | Power key exits the start-up process without completing the diagnostics. If the Menu | Power key is pressed before the completion of the diagnostics, the 300S ELSD enters a special diagnostic mode.

Running Diagnostics Checking Laser Power

When the 300S ELSD finishes the start-up process, it enters the stand-by mode. Pressing the MENU | POWER key to exit and enter the HOME screen.

ELSD is in Standby Mode
Diagnostics Complete

Push PWR to exit Laser Power OK

Home Screen

ELS Detection XX
20.000 mV 20.0 °C

Pushing the  $\triangle$  or  $\nabla$  keys will circulate XX section to review operation condition. SC, DT, OC and ET sections display their set points to the degree for 5 seconds when selected. Then, they display the actual temperatures to the tenth of a degree.

Pushing Menu | Power key will bring up the Menu screen. If the key is pushed within 5 seconds after an arrow key was pushed, the selection at XX will be displayed. Otherwise, the timer page will always be the first menu page displayed.

If there is a \* at the upper right corner, pushing MENU | POWER key will bring up a screen to explain what is wrong.

XX = SC, DT, OC, ET, RST, BLN, GAS, FLT or BFT, CL, GX, FS

- SC = Spray chamber (Setpoint: 10 °C to 70 °C; readout range: -10.0 °C to 120.0 °C)
- DT = Drift tube (Setpoint: 22 °C to 120 °C; readout range: -10.0 °C to 120.0 °C)
- OC = Optical Cell (Setpoint: 22 °C to 70 °C; readout range: -10.0 °C to 120.0 °C)
- ET = Exhaust Tube (Setpoint: 22 °C to 70 °C; readout range: -10.0 °C to 120.0 °C)
- RST= Reset baseline to about 20 mV.
- BLN = Baseline reading (5000.000 0.000 mV)
- GAS = Gas (0.0 to 130.0 psi)
- FLT or BFT = Baseline Filter (OFF, weight 1 to 10, FLT or BFT)
- CL = Calibration (20% to 200%)
- GX = Gain (Normal or EDR)
- FS = Full Scale (5 V or 10 mV)

RST/BLN Screen

ELS Detection RST

20.000 mV Baseline

ELS Detection BLN 20.000 mV 221.22 Baseline

When RST is selected from the menu screen, it will display "RST Baseline" for 5 seconds. Pushing MENU | POWER key during this period will reset the ELS Detection signal to about 20 mV. (Using the AUTOZERO key can also reset the baseline.) After 5 seconds, the display changes to BLN and displays the voltage offset by the autozero function.

This value is important to note for each set of operating conditions. If the value is high, greater than 500 mV, the mobile phase is not being evaporated completely and the temperature set points should be modified. Other contaminates in the system can also affect this reading.

#### Menu Screen

<<Menu>> [Spray Chamber Page]

Pressing the Menu | Power key once when no error conditions exist, or two times if an error condition exists, enters the Menu screen.

- Push ▲ or ▼ keys to select the menus.
- Push Menu | Power twice to return to the Home screen.

#### Available Menus:

- Spray Chamber Page: Sets spray chamber temperature.
- Drift Tube Page: Sets drift tube, optical cell and exhaust tube temperatures.
- Control Page: Sets RUN/STANDBY mode, ON/OFF Laser, ON/OFF Alarm.
- Timer: Sets duration of the shut down time.
- Filter Page: Sets the type and weight of filter for noise filtration.
- Load Method Page: Loads one of nine methods.
- Save Method Page: Saves a method.
- Calibration Page: Attenuates or amplifies the detector output.
- Detector Gain Page: Changes Gain.
- Full Scale Page: Changes Full Scale.

#### Spray Chamber Page

SPRAY CHAMBER SET

10.0 °C 10 °C

- The reading under SPRAY CHAMBER is the current temperature.
- The reading under SET is the setpoint.
- Pushing ▲ or ▼ keys to change a setpoint at 1 °C increment.
- Pushing Menu | Power key to accept the change and go back to Home screen.
- Pushing AUTOZERO key to abandon the change and go back to HOME screen.

Drift Tube Page

DRIFT TUBE SET
40.0 °C 40 °C

- The reading under DRIFT TUBE is the current temperature.
- The reading under SET is the setpoint. The temperatures of the optical cell and the exhaust tube are controlled at the same temperature as that of DRIFT TUBE but their maximum temperature is limited.
- Push ▲ or ▼ keys to change a set point at 1 °C increment.
- Push Menu | Power key to accept the change and go back to Home screen.
- Push AUTOZERO key to abandon the change and go back to Home screen.

Control Page

Power Control: [Run]

[Run], [Standby], [Laser Off] or [Laser On], [Turn off Sound] or [Turn on Sound]:

- Use **▲** or **V** keys to select an action.
- Push MENU | POWER key to take an action and go back Home screen.
- Push AUTOZERO key to keep the current state and go back Home screen.
- If the display reads LASER OFF or LASER ON, pushing MENU | POWER key will turn the laser off or on. The laser may take up to 30 minutes to stabilize when it has been turned off and on again.
- If the display reads TURN OFF SOUND or TURN ON SOUND, pushing MENU | POWER key will turn the status alarm off or on. The status alarm sounds when the detector status changes from not ready to ready or from ready to not ready. The alarm is 10 short beeps repeated every 30 seconds. Pressing the AUTOZERO key resets the alarm.

Time Page

STANDBY COUNTDOWN

Set: 05 min 05:00

DEPRESS PWR button 5 sec to turn off ELSD

- 1 min to 60 min.
- Use ▲ or ▼ keys to extend or reduce countdown interval.
- Push Menu | Power key to save the modified countdown interval but cancel countdown and return to the Home screen.
- Push Autozero key to cancel the countdown, keep the previous interval, and go back to the Home screen.

The timer default value is set to the recommended time of 5 minutes. The time can be increased up to 60 minutes or decreased down to 1 minute.

Filter Page

Filter Weight:

- OFF, 1 to 10, FLT or BFT.
- Use **▲** or **▼** keys to select an action.
- Push MENU | POWER key to take an action and go back HOME screen.
- Push AUTOZERO key to keep the current state and go back HOME screen.

There are two filter types to choose from: FLT and BFT. The filter type is selected at the top of the menu after weight 10.

Select FLT or BFT and push the MENU | POWER key to enter. Then, enter the filter menu again and select the appropriate filter weight. Filter weight is the level of baseline noise filtration. OFF indicates no filtration. 10 is maximum filtration. In most cases, select BFT for baseline filtering. The FLT setting applies a RC filter to the entire signal.

For high-speed chromatography (less than a 5 sec peak width), select BFT and turn the weight OFF. If the peak widths are 5 to 30 seconds, use the BFT filter with a weight of 1 to 10. For peak

widths greater than 30 seconds, select the FLT setting with a weight of 1 to 10. When the baseline filter is on, a dramatic operation condition change (e.g. turning on/off the HPLC pump) may upset the filter and cause baseline drifting. The baseline will stabilize again in a few minutes.

Load Method Page

Load Method

0 1 2 3 4 5 6 7 8 9

Method 0 is the current setup of the unit. It will be loaded upon power up. Use the  $\blacktriangle$  or  $\blacktriangledown$  keys to select a method number, pushing Menu | Power key will apply the method and update the Method 0.

If the number selected has no method saved with, METHOD NOT AVAILABLE will be displayed. If the non-volatile memory IC chip is damaged, the same message will be displayed.

Save Method Page

Save Method

0 1 2 3 4 5 6 7 8 9

Up to nine methods can be saved. Use the ▲ or ▼ keys to select a method number and the Menu | Power key to save the current conditions to the selected method number. A method includes: Spray Chamber Temperature Setpoint, Drift Tube Temperature Setpoint, Filter Weight, Calibration Factor, and Detector Gain.

Calibration Page

Cal i brati on

100%

- 20% to 200% in 1% increments.
- Use ▲ or ▼ keys to select an action.
- Push MENU | POWER key to take an action and go back HOME screen.
- Push AUTOZERO key to keep the current state and go back HOME screen.

This feature scales the detector output. This feature is useful to match individual detectors to each other for standardization within a lab or to set the full scale output to a value other than 5 V or 10 mV. At 100%, the signal is neither amplified nor attenuated.

Detector Gain Page

Amplifier Gain: Normal

#### Normal and EDR

- Use ▲ or ▼ keys to select an action.
- Push MENU | POWER key to take an action and go back HOME screen.
- Push AUTOZERO key to keep the current state and go back HOME screen.

There are two gain settings, **Norm** and **EDR**:

- Use **Norm** (Normal) setting for all analytical scale analysis. Analyte quantities from 10 ng to 10,000 ng can be quantified on Normal.
- Use **EDR** (Extended Dynamic Range) for analyte quantities from 20 ng to 200,000 ng which can be quantified in this gain level. This setting provides a greater dynamic range than the normal setting.

Full Scale Page

Full Scale: 10 mV

Another selection is 5 V. Use whichever setting is appropriate for your data collection system. Using the Calibration parameter can also modify the full scale. See  $Calibration\ Page$  for details.

Error Condition Screen

If any of the detector parameters are not met, the Ready status indicator will not illuminate and the \* will appear in the upper right corner of the home screen. Press the MENU | POWER key for more information about the affected parameter.

Standby Countdown Screen

Stand ByCountdown

Set: 05 min05:00

Depress PWR button 5

sec to turn off ELSD

- Pressing the MENU | POWER key twice when no error conditions exist, or three times if an error condition exists, enters the standby countdown screen.
- Press Menu | Power and hold for 5 seconds if you wish to turn off the detector immediately.

It is recommended that the standby mode be activated when shutting down the detector. The timer allows enough time for the vapor to be expelled from the detector before the gas is turned off eliminating the possibility of condensation in the optics cell.

After the time has expired, the gas solenoid is closed (shutting off the flow of the nebulization gas), the laser is turned off, and the heaters are disabled. If there are no leaks between the gas source and the detector, there is no need to return to the system after the standby sequence has started. The system runs the diagnostic tests then enters standby mode. Press Menu | Power to exit standby and begin running the detector.

#### 3.2 Operating Conditions

#### 3.2.1 Start Up Procedure

If this is the first time you have operated the detector, it is very important that you reproduce the QC tests found in *Installation Qualification Checklists* (2.3) before beginning your analysis.

- 1. Make all connections (gas, liquid, power, communications, exhaust, and drain) as described in *Connections* on page 2-1.
- 2. Turn on the power to the 300S ELSD. Allow the system to run through the start-up sequence and then push the Menu | Power key to exit standby and enter the Home screen.
- 3. Allow the drift tube and spray chamber temperatures to reach thermal equilibrium as indicated by the blinking of the corresponding status lights.
- 4. While waiting for the temperatures to reach the setpoints, start the HPLC Pump to deliver the mobile phase to the detector. Don't turn on the gas yet. Monitor the Thermo-Split drain on the front of the unit. It may take up to 10 minutes (flowrate=1.0 ml/min) to see liquid coming out of the drain tube. Stop the pump.

### ✓ Note

When using very volatile solvents such as used for normal phase chromatography, fluid may not be present. In this case, manually fill the "P" trap several times a week with a less volatile solvent such as isopropanol.

- 5. When temperatures reach setpoints, turn on the regulated gas flow and gradually increase the gas pressure to  $65 \pm 5$  psi. If you use an on-off valve to turn on the gas, make sure the upstream gas pressure is below 70 psi before you turn on the valve. Gas pressure higher than 70 psi may permanently damage the detector. Re-start the pump.
- 6. A \* may be blinking at the upper right corner indicating the detector is not ready yet. You can depress Menu | Power key to check what is not ready.
- 7. When the detector is ready, begin data collection system and monitor the baseline.
- 8. Press the AUTOZERO key to rest the baseline to approx. 20 mV. Repeated autozeros may be necessary until the baseline stabilizes.
- 9. When the baseline is stable (variation is less than 1.0 mV when FS is set as 5 V) and the \* has disappeared, the READY status light will be illuminated.
- 10. Inject your standard or sample and begin analysis.

#### 3.2.2 Shut Down Procedure

- 1. Depress the Menu | Power key to enter the Standby Countdown screen. Stop the flow of mobile phase to the system.
- 2. Allow the detector to count down with the 5-minute timer.
- 3. If there are no leaks between your gas source and the 300S ELSD, you do not have to turn the gas off at the source.

# 3.3 Choosing Operating Conditions

The drift tube temperature and the Thermo-Split spray chamber temperature are selected to provide the maximum detector response with minimum baseline noise. The temperatures are selected based on the solvent volatility and mobile phase flow rate. Some experimentation will be required to optimize the 300S ELSD.

When setting the 300S ELSD temperatures for a new method, select 25 °C for spray chamber temperature and 55 °C for drift tube temperature. These temperatures should then be adjusted for the best signal-to-noise ratio during method optimization. For the best performance, a mobile phase that is highly organic and volatile requires an ambient or elevated spray chamber temperature and moderately high drift tube temperature. When highly aqueous or high boiling point organic mobile phases are used with the detector, the best performance will at sub-ambient spray chamber temperatures and moderate drift tube temperatures.

## 3.3.1 Thermo-Split Spray Chamber Temperature

The Thermo-Split spray chamber can operate from 10 °C to 70 °C. The spray chamber temperature controls the vapor phase split ratio. For an easily evaporated mobile phase, the split ratio can be set low. To achieve this, the Thermo-Split chamber is heated. As the aerosol traverses the chamber, it partially evaporates and shifts the particle size distribution low enough for essentially all the particles to negotiate the bend. So when highly organic mobile phases are used, the Thermo-Split chamber is used at ambient or elevated temperatures. Under these conditions, a majority of the aerosol particles pass through the chamber and are carried into the evaporative zone.

For difficult to evaporate mobile phases or high flow rates, the split ratio needs be high so the Thermo-Split chamber is cooled. When the aerosol exiting the nebulizer encounters a cooled environment, it partially condenses into larger particles whose momentum carries them into the wall and down the drain. By making the walls suitably cold, 99+% of an aqueous stream can be diverted away from the evaporative zone.

As an example, the following data was collected with 90% water and 10% methanol at 1 ml/min, a more difficult to evaporate mobile phase. The recommended conditions for this mobile phase are 15 °C spray chamber and 45 °C drift tube. Figure 3-1 shows the effect of spray chamber temperature on the resulting peaks when the drift tube temperature is held constant.

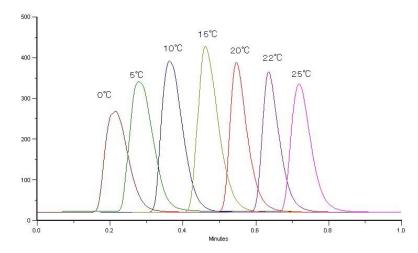


Figure 3-1 Spray chamber temperature effects: sub-ambient

As the spray chamber temperature increases from 0° to 15 °C, more of the vapor phase goes to drift tube and not to the drain, and the signal becomes larger. When the spray chamber is heated from 15 °C to 25 °C, the signal decreases because the vapor is partially evaporated in the spray chamber. When the SC temperature is higher than 30 °C, more of the vapor is sent to the

drift tube. A drift tube temperature of 45 °C is not sufficient to evaporate the larger volume of vapor and results in more baseline noise.

When the mobile phase is changed to 90% methanol and 10% water at 1 ml/min, the recommended conditions are spray chamber 50 °C and drift tube 70 °C. In this example (Figure 3-2), the drift tube was held constant at 70 °C and the spray chamber was lowered. The signal height decreased as the spray chamber temperature decreased because more of the vapor was diverted from the drift tube and sent to the drain.

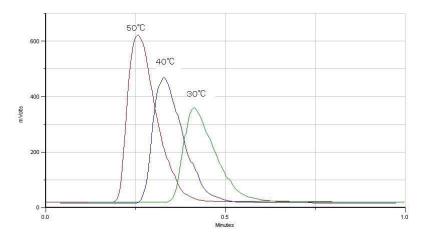


Figure 3-2 Spray chamber temperature effects: elevated

#### 3.3.2 Drift Tube Temperature

The drift tube temperature can be set from ambient to 120  $^{\circ}$ C. The drift tube temperature is set at a temperature high enough to evaporate the mobile phase and not vaporize the analyte. A higher drift tube temperature may give result in a quieter baseline but smaller peak. The drift tube temperature should always be higher than the spray chamber temperature but only as high as needed to achieve a quite baseline.

In this example (Figure 3-3), the mobile phase was 90% water and 10% methanol at 1 ml/min and the spray chamber was held constant at 10  $^{\circ}$ C. The effect of drift tube temperature on the signal is shown.

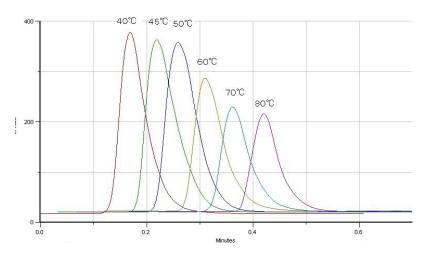


Figure 3-3 Drift tube temperature effects

The effect of temperature on signal between 45 °C and 50 °C is small, but as the drift tube temperature increased above 60 °C, the signal height decreased.

A drift tube temperature setting that is too high could vaporize the analyte and cause a loss of sensitivity. If the analyte is thermally labile, use a lower temperature to improve sensitivity. However, there will be a point where the temperature is not high enough to evaporate the mobile phase and the increase in noise will negate the increase in signal. Optimize for the best signal-to-noise ratio.

## 3.3.3 Mobile Phase Flow Rate

Mobile phase flow rate will also affect the optimum temperature set point. The higher the flow rate of an aqueous mobile phase, the lower the spray chamber temperature will need to be. High flow rates of volatile mobile phases may require a higher drift tube temperature. The 300S ELSD may perform best at sub-ambient spray chamber temperatures if the flow rate is extremely high even for volatile mobile phases.

#### 3.3.4 Gradient Separations

For gradient separations, select the system temperatures required for the least volatile segment of the gradient program.

Table 3-1 Suggested Operating Temperatures				
Solvent @ 1.0 ml/min	Drift Tube Temperature, °C	Spray Chamber Temperature, °C		
90/10 Water/METHANOL	45	15		
90/10 Methanol/WATER	65	50		
50/50 Methanol/Water	60	30		
Acetonitrile	60	50		
Methanol	60	50		
Water	45	10		

### 3.4 Mobile Phase Considerations

#### 3.4.1 Selecting a Solvent

Solvents used in the 300S ELSD should be spectral or HPLC grade. Dirty or contaminated solvents will cause baseline noise, baseline drift, blocked fluid paths, and a build up in the detector. All solvents used should have less than 1 ppm of residue after evaporation and be filtered to less than 0.45 µm. Solvents can be evaluated by pumping them directly into the detector and comparing the noise to other known solvents. It has been shown that not all HPLC grade solvents are acceptable for use with an ELSD. Preservatives commonly used in Tetrahydrofuran (THF), will increase the noise level. Ensure that unstabilized THF is fresh as THF can contain peroxides that can increase noise and are potentially explosive if taken to dryness.

# 3.4.2 Mobile Phase Flow Rate and Composition

The recommended flow rate for the 300S ELSD is 0.25 ml/min to 3 ml/min. The mobile phase flow rate will affect baseline noise. In general, more baseline noise will be generated by higher flow rate of a mobile phase.

The 300S ELSD will operate with common HPLC solvents that are volatile enough to form a vapor under the operating conditions. This includes common HPLC solvents such as water, methanol, acetonitrile, acetone, isopropyl alcohol, and THF. Normal phase solvents such as dichloromethane and hexane may also be used. If these solvents are used, the "P" trap should be manually filled with a less volatile solvent such as isopropanol.

### ✓ Note

Solvents with higher boiling points will generally result in more baseline noise. These should be used in limited percentages or at a lower flowrates.

#### 3.4.3 Buffer Compatibility

The 300S ELSD is not compatible with mobile phase modifiers that are not volatile, such as salts. Some modifiers are volatile and can be used. These include, but are not limited to, acetic acid, trifluoroacetic aid (TFA), formic acid, triethylamine, and ammonia. The concentration of buffer in the mobile phase should be as low as possible.

#### 3.4.4 Column Pre-Treatment

Chromatographic columns may introduce particles into the mobile phase which may lead to increased noise and blocked fluid paths. It is recommended that the chromatographic column be flushed with at least 10 column volumes before it is connected.

#### 3.4.5 QC Test Conditions

Please refer to the QC report in *Installation Qualification Checklists* on page 2-3 for the exact conditions used for testing. The general conditions are:

- 1.0 ml/min of 50/50 Water/Methanol
- Spray chamber 30 °C
- Drift tube 60 °C
- Filter 5
- Injected Standard: 1000 ng Sodium Benzoate in water

# SofTA 300S ELSD

# Appendix A Specifications

### A.1 Specifications

Dimensions	9.8" W x 18" D x 11.5" H
Weight	25 lbs
Display	2 Line x 20 Character per line VFD
User Interface	Four multi-function keys
Evaporative Zone Temperature	Ambient to 120 °C
Thermo-Split™ Chamber Temperature	10 °C to 60 °C
Liquid Flow Rate	0.2 ml/min to 5 ml/min
Gas Requirements	65 ± 5 psi Nitrogen or other inert gas
Gas Consumption	~ 2.5 SLPM
Operating Conditions	Intended for indoor use only, 15 °C to 29 °C and <90% R.H. non condensing
Electrical Requirements	Nominal 120 VAC, 50/60 Hz or Nominal 240 VAC, 50/60 Hz; 600 watts
Wetted Materials	Stainless steel, glass, anodized aluminum, PTFE
Light Source	670 nm Laser Diode, <5 mW
Detector	Hermetically sealed photo-diode/operational amplifier
Output Signal	0 - 5 VDC
Interface	RS232, Contact Closure

# **SofTA 300S ELSD**

# Index

A	1
anchored frame	images, in sidehead area, 2-4
instructions, 2-4	indented
assistance, technical, 1-6	instructions, 2-3
	indented2
В	instructions, 2-3
body	
example, 1-1	M
instructions, 2-2	margin anchor, 2-4
bulleted	marginalia
example, 1-1	example, 1-3
instructions, 2-2	instructions, 2-2
bulleted2	
example, 1-1	N
instructions, 2-2	note
	example, 1-2
C	instructions, 2-3
callouts	numbered
instructions, 2-5	example, 1-2
caution	instructions, 2-3
example, 1-4	numbered1
instructions, 2-3	example, 1-2
	instructions, 2-3
D	
danger	S
example, 1-4	section
instructions, 2-3	example, 1-1
	instructions, 2-1
F	sidehead images, 2-4
- figure heading	small cells
example, 1-5	example, 1-5
instructions, 2-5	instructions, 2-5
footnote	substep
example, 1-3	example, 1-2
Shampio, 1 C	instructions, 2-3
H	_
 heading 1	Τ
example, 1-1	table
instructions, 2-1	example, 1-4
heading 2	instructions, 2-6
example, 1-1	table footnote
instructions, 2-2	example, 1-5
heading runin	technical assistance, 1-6
instructions, 2-2	Title
help, contact information, 1-6	example, 1-1
,	title
	instructions, 2-1

### W

warning example, 1-1 instructions, 2-3

### **DECLARATION OF CONFORMITY**



Application of Council Directive: 2004/108/EC - The EMC Directive

2006/95/EC - The Low Voltage Directive

Manufacturer's Name: Teledyne Isco, Inc.

Manufacturer's Address: 4700 Superior, Lincoln, Nebraska 68504 USA

Mailing Address: P.O. Box 82531, Lincoln, NE 68501

Equipment Type/Environment: Laboratory Equipment for Light Industrial/Commercial Environments

Trade Name/Model No: 100, 200S, 300S, 330, and 340CF ELSD

Year of Issue: 2016

Standards to which Conformity is Declared: EN 55011:2009:A1:2010 EMC Requirements for Electrical Equipment for

Measurement, Control, and Laboratory Use

EN 61326-1:2013 EMC Requirements for Electrical Equipment for Measurement, Control, and Laboratory Use

EN 61010-1:2010 Safety requirements for electrical equipment for

measurement, control, and laboratory use -- Part 1:

General requirements

EN 61000-3-2:2014 Limits for harmonic current emissions (equipment

input current ≤16 A per phase)

EN 61000-3-3:2013 Limitation of voltage changes, voltage fluctuations

and flicker in public low-voltage supply systems, for

equipment with rated current ≤16A

Standard	Description	Performance Criteria
IEC61000-4-2	Electrostatic Discharge	A A
IEC61000-4-3	Radiated RF Immunity	A
IEC61000-4-4	Electrical Fast Transient	А
IEC61000-4-5	Surge on AC Lines	А
IEC61000-4-6	Conducted RF on AC lines	А
IEC61000-4-11	Voltage Dips/Interruptions	A

I, the undersigned, hereby declare that the design of the equipment specified above conforms to the above Directive(s) and Standards as of February 29, 2016.

**USA Representative** 

Edward J Carter Director of Engineering

TELEDYNE ISCO
A Teledyne Technologies Company

60-5242-065 rv B

### 产品中有毒有害物质或元素的名称及含量

Name and amount of Hazardous Substances or Elements in the product

		有毒有害物质或元素				
部件名称		Hazardous Substances or Elements				
Component Name	铅	汞	镉	六价铬	多溴联苯	多溴二联苯
	(Pb)	(Hg)	(Cd)	(Cr(VI))	(PBB)	(PBDE)
液晶显示						
LCD Display	O	О	О	О	О	О
(none on RF4X)						
线路板	X	O	О	О	О	О
Circuit boards		Ü				
接线	О	O	0	0	X	О
Wiring	U	U	0	0	A	0
内部电缆	0	O	О	О	X	О
Internal Cables	0	U	O	O	A	O
主电源线	О	O	О	О	X	О
Line Cord	0	O				
步进电机	X	O	О	О	X	О
Stepper Motor	Λ					
氘气灯	0	0 0	X	О	0	O
Deuterium lamp	U					
阀体	0	0 0	O	О	X	О
Valve Body	O					

产品中有毒有害物质或元素的名称及含量:Name and amount of Hazardous Substances or Elements in the product

- O: 表示该有毒有害物质在该部件所有均质材料中的含量均在ST/标准规定的限量要求以下。
- O: Represent the concentration of the hazardous substance in this component's any homogeneous pieces is lower than the ST/ standard limitation.
- X:表示该有毒有害物质至少在该部件的某一均质材料中的含量超出ST/标准规定的限量要求。

(企业可在此处,根据实际情况对上表中打"X"的技术原因进行进一步说明。)

X: Represent the concentration of the hazardous substance in this component's at least one homogeneous piece is higher than the ST/ standard limitation.

(Manufacturer may give technical reasons to the "X"marks)

### 环保使用期由经验确定。

The Environmentally Friendly Use Period (EFUP) was determined through experience.

生产日期被编码在系列号码中。前三位数字为生产年(207 代表2007年)。随后的一个字母代表月份: A 为一月, B为二月, 等等。

The date of Manufacture is in code within the serial number. The first three numbers are the year of manufacture (207 is year 2007) followed by a letter for the month. "A" is January, "B" is February and so on.

### Teledyne Isco One Year Limited Factory Service Warranty\*

This warranty exclusively covers Teledyne Isco instruments, providing a one-year limited warranty covering parts and labor.

Any instrument that fails during the warranty period due to faulty parts or workmanship will be repaired at the factory at no charge to the customer. Teledyne Isco's exclusive liability is limited to repair or replacement of defective instruments. Teledyne Isco is not liable for consequential damages.

Teledyne Isco will pay surface transportation charges both ways within the 48 contiguous United States if the instrument proves to be defective within 30 days of shipment. Throughout the remainder of the warranty period, the customer will pay to return the instrument to Teledyne Isco, and Teledyne Isco will pay surface transportation to return the repaired instrument to the customer. Teledyne Isco will not pay air freight or customer's packing and crating charges. This warranty does not cover loss, damage, or defects resulting from transportation between the customer's facility and the repair facility.

The warranty for any instrument is the one in effect on date of shipment. The warranty period begins on the shipping date, unless Teledyne Isco agrees in writing to a different date.

Excluded from this warranty are normal wear; expendable items such as charts, ribbon, lamps, tubing, and glassware; fittings and wetted parts of valves; and damage due to corrosion, misuse, accident, or lack of proper maintenance. This warranty does not cover products not sold under the Teledyne Isco trademark or for which any other warranty is specifically stated.

No item may be returned for warranty service without a return authorization number issued by Teledyne Isco.

This warranty is expressly in lieu of all other warranties and obligations and Teledyne Isco specifically disclaims any warranty of merchantability or fitness for a particular purpose.

The warrantor is Teledyne Isco, 4700 Superior, Lincoln, NE 68504, U.S.A.

\* This warranty applies to the USA and countries where Teledyne Isco does not have an authorized dealer. Customers in countries outside the USA, where Teledyne Isco has an authorized dealer, should contact their Teledyne Isco dealer for warranty service.

Before returning any instrument for repair, please call, fax, or e-mail the Teledyne Isco Service Department for instructions. Many problems can often be diagnosed and corrected over the phone, or by e-mail, without returning the instrument to the factory.

Instruments needing factory repair should be packed carefully, and shipped to the attention of the service department. Small, non-fragile items can be sent by insured parcel post. **PLEASE BE SURE TO ENCLOSE A NOTE EXPLAINING THE PROBLEM.** 

**Shipping Address:** Teledyne Isco - Attention Repair Service

4700 Superior Street Lincoln, NE 68504 USA

Mailing Address: Teledyne Isco

PO Box 82531

Lincoln, NE 68501 USA

**Phone:** Repair service: (800) 775-2965 (lab instruments)

(866) 298-6174 (samplers & flow meters)

Sales & General Information: (800) 228-4373 (USA & Canada)

**Fax:** (402) 465-3001

Email: IscoService@teledyne.com



