# High Performance Redi*Sep* Rf Gold<sup>®</sup> Columns

on CombiFlash® Companion XL systems



Chromatography Application Note
AN73

## **Abstract**

The 750 and 1500 gram columns packed with high performance Redi*Sep* Rf Gold silica show the expected reduction in run time and solvent usage when compared to standard Redi*Sep*<sup>®</sup> media on a Combi*Flash*<sup>®</sup> Companion XL system while providing comparable purity. Using Redi*Sep* Rf Gold columns on a Companion XL system reduces total solvent usage by at least 42 percent and run time by at least 22 percent.

## **Results and Discussion**

Redi*Sep* Rf Gold columns are known for having increased resolution and the ability to reduce run times and save solvent. The 750 and 1500 g columns were packed with standard Flash silica and Redi*Sep* Rf Gold spherical silica. Columns packed with the Redi*Sep* Rf Gold silica were able to run with a steeper gradient profile, thereby reducing run times. They also used reduced flow rates to accommodate the smaller particle size of the Redi*Sep* Rf Gold silica.

#### Gold Resolution

Figure 1 shows the purifications of catechol and resorcinol on a standard RediSep Rf column using a standard method and RediSep Rf Gold column using the Gold Resolution method. The sample load (7.5 g) was at 1% or less of the 750 g column media weight.

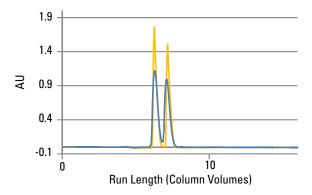


Figure 1: Gold Resolution comparison of 750 gram columns The high performance Redi*Sep* Rf Gold column and Gold Resolution method (gold trace) showed improved resolution over the standard column and method (blue trace).

The Redi*Sep* Rf Gold column exhibited baseline resolution of the two compounds. A TLC evaluation of the results confirmed the improved purity from the Redi*Sep* Rf Gold column (Figure 2).

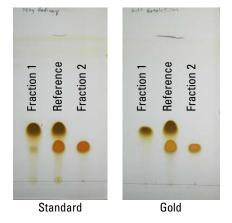


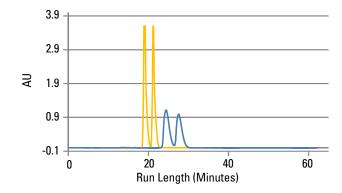
Figure 2: TLC evaluation of compound purity
Fractions from the Redi*Sep* Rf Gold columns in Gold Resolution mode showed greater purity.

# Gold Speed

A Gold Speed method is recommended for compounds exhibiting a  $\Delta Rf > 0.1$ . This method saves time and solvent while still producing pure materials.

Figure 3 compares a Redi*Sep* Rf Gold column run using a Gold Speed method to a Redi*Sep* Rf column using a standard method. The Gold Speed method still provides pure compounds as indicated by TLC (Figure 4).

Table 1 shows that the 750 g Redi*Sep* Rf Gold column using a Gold Speed method saved 42 percent of solvent (including equilibration) and 22 minutes (including equilibration and column air purge).



**Figure 3: Gold Speed comparison of 750 gram columns** The Redi*Sep* Rf Gold column and Gold Speed method (gold trace) resolved the closely eluting compounds at a greater speed than the standard column and method (blue trace).





Standard column and standard method

Gold column and Gold Speed method

**Figure 4: TLC evaluation of compound purity**Fractions from the Redi*Sep* Rf Gold columns in Gold Speed mode showed better purity.

Scaling up to a 15 g sample on a 1500 g Redi*Sep* Rf Gold column showed similar results (Figures 5 and 6).

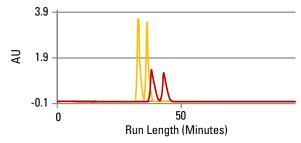
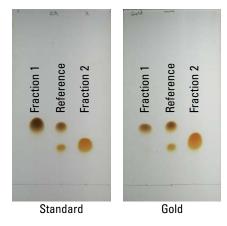


Figure 5: Gold Speed comparison of 1500 gram columns High performance Redi*Sep* Rf Gold column (gold trace), standard Redi*Sep* Rf column (red trace).



**Figure 6: TLC evaluation of compound purity** 1500 g Redi*Sep* Rf Gold columns in Gold Speed mode showed comparable purity while saving time and solvent.

**Table 1: Gold Speed Time & Solvent Savings** 

Column Size	Total Solvent used	Total Run Time	Solvent Saved (Liters, %)		Time Saved (minutes, %)	
1500 g	23.2 L	98 min	18.5 L	44%	28 min	22%
750 g	13 L	68 min	9.3 L	42%	22 min	24%
330 g	3.7 L	61 min	3.6 L	42%	35 min	36%
220 g	2.6 L	36 min	2.6 L	45%	26 min	42%
120 g	1.7 L	38 min	1.6 L	45%	26 min	40%

## **Methods**

Tables 2 and 3 list the parameters that must be modified to update the Companion XL system's default methods to Gold Resolution or Gold Speed methods optimized for Redi*Sep* Rf Gold columns.

**Table 2: Gold Resolution Method Changes** 

Part Num	Size	Run Length (CV)	Flow Rate (mL/min)	Threshold (AU)	Peak Width (min)
69-2203-428	1500 g	16	300	0.2	4
69-2203-427	750 g	16	250	0.2	4
69-2203-369	330 g	16	100	0.2	4
69-2203-359	220 g	16	100	0.2	4
69-2203-369	120 g	16	85	0.2	4

**Table 3: Gold Speed Method Changes** 

Part Num	Size	Run Length (CV)	Flow Rate (mL/min)	Threshold (AU)	Peak Width (min)
69-2203-428	1500 g	8	300	0.25	2 min
69-2203-427	750 g	8	250	0.25	2 min
69-2203-369	330 g	8	100	0.25	2 min
69-2203-359	220 g	8	100	0.25	2 min
69-2203-369	120 g	8	85	0.25	2 min

## Conclusion

The proven benefits of Redi*Sep* Rf Gold columns with Gold Resolution and Gold Speed methods can be duplicated on the Combi*Flash* Companion XL system for large scale purifications.

Last modified November 9, 2012

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